

Your guide to engineering inspection services



Our team provides a fast, efficient and reliable service to help you fulfil your legal obligations by inspecting all appropriate plant and machinery within the necessary timescales.

We undertake inspections in factories, warehouses, offices, garages, care homes and commercial premises across the country, and we work with organisations of all types and sizes from small family businesses to multi-national companies.

- ✔ Full support in meeting your legal obligations
- ✔ Notifications when inspections are due
- ✔ Defects explained and resolutions recommended
- ✔ Reports delivered in hard copy or electronic formats
- ✔ Simple written schemes of examination free of charge
- ✔ Free technical support and advice
- ✔ Competitive rates



Lift and crane

Plant/equipment	Applicable legislation	Inspection period
Cranes	PUWER/LOLER	12 months
Dock levellers	PUWER	12 months
Escalators	Workplace (Health, Safety and Welfare) Regulations 1992	6 months (as per Industry guidance)
Excavators and loading shovels	PUWER	12 months (with elevating cabs 6 monthly)
Fork lift trucks	PUWER/LOLER	12 months (6 months if person carrying attachments are used)
Goods Lifts	PUWER/LOLER	12 months
Lifting accessories (Tackle)	PUWER/LOLER	6 months
Lifting machines	PUWER/LOLER	12 months (goods) 6 months (people)
Mobile elevating work platforms (MEWP's)	PUWER/LOLER	6 months
Motor vehicle lifting tables	PUWER/LOLER	6 months (as per Industry guidance)
Pallet trucks	PUWER	12 months
Passenger Lifts	PUWER/LOLER	6 months

Local exhaust ventilation plant

Plant/equipment	Applicable legislation	Inspection period
Fume cupboard	COSHH	14 months
Local exhaust ventilation (LEV) systems	COSHH	6/14 months depending on process
Shot blast cabinets	COSHH	New casting; 1 month Abrading metal: 6 months
Spray booths	COSHH	14 months

Power press

Plant/equipment	Applicable legislation	Inspection period
Guillotines (metal)	PUWER	12 months
Guillotines (paper)	PUWER	6 months
Injection moulding machines	PUWER	12 months
Power press (Interlocking or photoelectric guards)	PUWER	6 months
Power press (Fixed guards)	PUWER	12 months
Press brakes	PUWER	6 months

Pressure plant

Plant/equipment	Applicable legislation	Inspection period
Air conditioning & refrigerating plant (>25kW)	PUWER/PSSR	48 months
Air pressure plant	PUWER/PSSR	26 months (typically)
Hot water boilers (>100°C)	PSSR	14 months
Pressurisation units	PUWER/PSSR	60 months
Steam Boilers, ovens & Autoclaves	PSSR	14 months
Steam pressure plant	PSSR	26 months

The inspection intervals noted are guidance on the maximum period between thorough examinations only and may be altered to more frequent intervals by the competent person based on factors such as environment, condition, working practices and the like.



☎ 01706 355452

✉ mail@thurra.co.uk

🌐 www.thurra.co.uk

THURRA LTD, GATEWAY BUSINESS PARK, NEW HALL HEY ROAD, RAWTENSTALL, BB4 6JG · T: 01706 355452 · E: MAIL@THURRA.CO.UK