

A broker's guide to engineering inspection services

Getting the right information from your customer will allow Thurra to provide you with an accurate quote at our most competitive price.

Request a **Plant Schedule**. This should contain the following information:

- ✔ **WHAT** needs inspecting? Item description: make, size and model, e.g. *Passenger Lift, 6 floors, Otis*
- ✔ **WHERE** does it need inspecting (address and postcode)?

Other useful information which can affect pricing:

- ❓ **Current inspection frequency?**
For example, fork lifts require a minimum of 12 months but in some circumstances are required 6 monthly.
- ❓ **When are the inspections due?**
Are any overdue - i.e. will an urgent visit be required?
- ❓ **Special requirements?**
e.g. Specific planned shutdown periods; Inspections required at sites other than the specified locations.

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everything is taken care of™

Lift and crane

Plant/equipment	Applicable legislation	Inspection period
Cranes	PUWER/LOLER	12 months
Dock levellers	PUWER	12 months
Escalators	Workplace (Health, Safety and Welfare) Regulations 1992	6 months (as per Industry guidance)
Excavators and loading shovels	PUWER	12 months (with elevating cabs 6 monthly)
Fork lift trucks	PUWER/LOLER	12 months (6 months if person carrying attachments are used)
Goods Lifts	PUWER/LOLER	12 months
Lifting accessories (Tackle)	PUWER/LOLER	6 months
Lifting machines	PUWER/LOLER	12 months (goods) 6 months (people)
Mobile elevating work platforms (MEWP's)	PUWER/LOLER	6 months
Motor vehicle lifting tables	PUWER/LOLER	6 months (as per Industry guidance)
Pallet trucks	PUWER	12 months
Passenger Lifts	PUWER/LOLER	6 months

Local exhaust ventilation plant

Plant/equipment	Applicable legislation	Inspection period
Fume cupboard	COSHH	14 months
Local exhaust ventilation (LEV) systems	COSHH	6/14 months depending on process
Shot blast cabinets	COSHH	New casting; 1 month Abrading metal: 6 months
Spray booths	COSHH	14 months

The inspection intervals noted are guidance on the maximum period between thorough examinations only and may be altered to more frequent intervals by the competent person based on factors such as environment, condition, working practices and the like.



Associate member

Power press

Plant/equipment	Applicable legislation	Inspection period
Guillotines (metal)	PUWER	12 months
Guillotines (paper)	PUWER	6 months
Injection moulding machines	PUWER	12 months
Power press (Interlocking or photoelectric guards)	PUWER	6 months
Power press (Fixed guards)	PUWER	12 months
Press brakes	PUWER	6 months

Pressure plant

Plant/equipment	Applicable legislation	Inspection period
Air conditioning & refrigerating plant (>25kW)	PUWER/PSSR	48 months
Air pressure plant	PUWER/PSSR	26 months (typically)
Hot water boilers (>100°C)	PSSR	14 months
Pressurisation units	PUWER/PSSR	60 months
Steam Boilers, ovens & Autoclaves	PSSR	14 months
Steam pressure plant	PSSR	26 months



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A full range of engineering inspection services from one specialist company